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(54) Title: ALUMINUM ALLOY FOR CUTTING PROCESSING, AND ALUMINUM ALLOY WORKED ARTICLE MADE OF THE SAME

(57) Abstract: An aluminum alloy for cutting processing consists essentially of Cu: 1 to 6.5 mass%, Zn: 0.05 to 1 mass%, Bi: 0.1 to 1 mass%, Sn: 0.1 to 1 mass%, B: 100 mass ppm or less, or further includes at least one element as a selective additional element selected from the group consisting of Fe: 0.05 to 1 mass%, Mg: 0.01 to 0.3 mass%, Si: 0.05 to 1 mass% and Ti: 0.01 to 0.5 mass%.